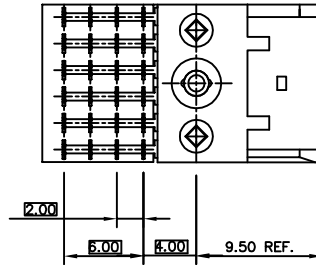
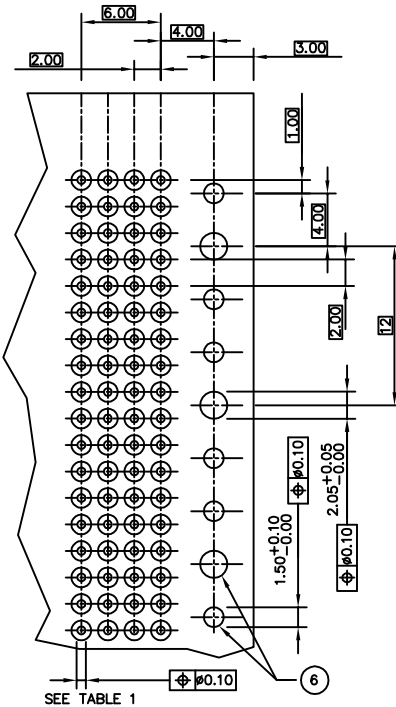
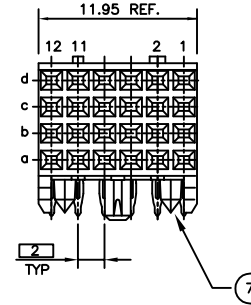
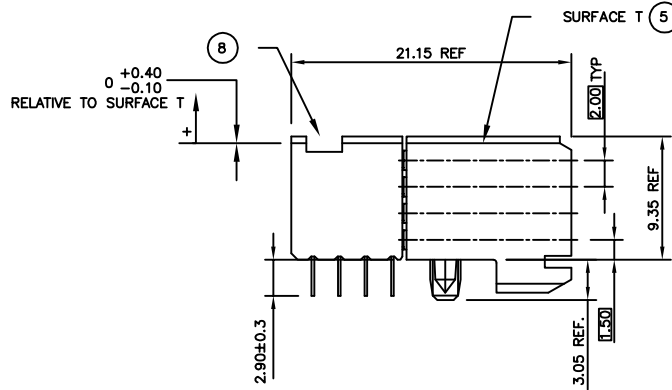


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PRODUCT NUMBER
85928-XYX (SEE SHEET 2)
85928-XYLF (SEE SHEET 2)



NOTES:

- CONNECTOR MATERIALS:
HOUSING: LCP, 30% GLASS FILLED, UL 94-V0 COMPLIANT
TERMINAL: PHOSPHOR BRONZE ALLOY
- PRESS-FIT TAIL PLATING: 0.5-1.5 μm TIN LEAD
- PRODUCT SPECIFICATION: GS-12-002
- APPLICATION SPECIFICATIONS:
BUS-20-061
GS-20-001
TA-941
- PRODUCT MARKING: (PART NUMBER & LOT CODE).
- INDICATED HOLES ARE UNPLATED.
- DIAMOND LOCATION PEG ARE ONLY EXISTED ON THE BOTH SIDES OF PRODUCT.
- TOP SURFACE OF PRESS BLOCK MAY EXTEND UP TO 0.4MM HIGHER THAN HOUSING. THIS MAY AFFECT THE TAIL LENGTH BEFORE APPLICATION TO A BOARD.
- VIA-HOLES MAY BE OMITTED ON CONTACT POSITIONS "NOT LOADED".
- THESE PRODUCTS WHERE THE PART NUMBER ENDS IN "LF" MEET THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.

ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 240°C FOR 60 SECONDS IN A CONVECTION, INFRARED OR VAPOR PHASE REFLOW OVEN.
- FOR LEAD FREE PART NUMBERS ADD "LF" SUFFIX. EXAMPLE: 859286-XYLF.

TABLE 1 PLATED THRU HOLE REQUIREMENTS	
HOLE DIAMETER AFTER PLATING	0.65-0.80
DRILLED HOLE	0.81-0.86 (0.85 DRILL)
COPPER PLATING	0.025 - 0.05
SnPb PLATING	0.005-0.015

RECOMMENDED PC BOARD LAYOUT, COMPONENT SIDE.
SEE NOTE 9

mat'l. code		tolerances unless otherwise specified		CUSTOMER COPY		FCI	
SEE NOTES						www.fciconnect.com	
ltr	ecn no	dr	date	linear	.X ±.3	projection	title
N	DG07-0170	Cenh	05/22/07		.XX ±.10		B SERIES R/A SIGNAL RECEPT ASSY 4 ROW, 1 MOD, SL, PF
P	DG08-0171	TER	8/26/08		.XXX ±.050		
				angles	0° ±2'		product family METRAL (tm) size dwg no
J	V03-0722	LP	8/22/03	dr	R.VISSCHERS 6/14/95		
K	V04-0327	DAI	4/6/04	enr	E.FEJEN 6/14/95	1:1	213
L	V05-0074	LP	4/12/05	chr	E.FEJEN 6/14/95		
M	V05-0522	DAI	6/8/05	appd	H.COOIJMANS 6/14/95		1 of 2
sheet index	revision sheet	P	P				
		1	2				

cage code
22526

PART NUMBER	CONFIGURATION						
	ROW	6	5	4	3	2	1
85928-X01 SEE NOTE 11 LEAD FREE OPTION	D	X	-	X	-	X	-
	C	-	X	-	X	-	X
	B	X	-	X	-	X	-
	A	-	X	-	X	-	X
85928-X02 SEE NOTE 11 LEAD FREE OPTION	D	-	X	-	X	-	X
	C	X	-	X	-	X	-
	B	-	X	-	X	-	X
	A	X	-	X	-	X	-
85928-X03 SEE NOTE 11 LEAD FREE OPTION	D	X	X	-	-	X	X
	C	X	X	-	-	X	X
	B	X	X	-	-	X	X
	A	X	X	-	-	X	X

"X" = LOADED POSITION
 "-" = EMPTY POSITION

PLATING CONTACT AREA:	
DASH NR:	PERFORMANCE LEVEL
-1YY	TELCORDIA CO
-2YY	CUSTOMER SPECIAL
-3YY	CUSTOMER SPECIAL
-9YY	TELCORDIA CO
-1YYLF	TELCORDIA CO
-2YYLF	CUSTOMER SPECIAL
-3YYLF	CUSTOMER SPECIAL
-9YYLF	TELCORDIA CO

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mat'l. code SEE NOTES				tolerances unless otherwise specified			CUSTOMER COPY	 www.fciconnect.com	
ltr	ecn no	dr	date	linear	.X ±.3		projection 	title	
P					.XXX ±.050			B SERIES R/A SIGNAL RECEPT ASSY	
				angles	0° ±2'			4 ROW, 1 MOD, SL, PF	
				dr	R.VISSCHERS	6/14/95		product family	METRAL (tm)
				enr	E.FEJEN	6/14/95	size	dwg no	213
				chr	E.FEJEN	6/14/95	scale	A	85928
				appd	H.COOLMANS	6/14/95	1:1		
sheet index	revision sheet								